

## How to: Disassemble and Reassemble the Arisaka bolt

*Click on any of the images below to see a larger version of the image.*



### Disassembly Instructions



**1) Figure 1** shows a typical Type 99 bolt.



**2) Push in on the bolt end piece** and turn it counter clockwise until it stops.



**3) Pull the bolt end piece off** of the bolt.



**4) Pull pull the striker and spring out of the bolt.**



**5) Set the striker and spring aside.**



6) Rotate the the **extractor** on the **bolt** until it is out of the groove.



7) Slide the **extractor** forward on the **bolt** until it is separate.



8) Remove the **spring** from the **striker**.

### *Reassembly Instructions*



9) Slide the **extractor** back onto the **mounting ring**.



10) Rotate the **extractor** until it rest in the groove on the front of the bolt body.



11) Place the **spring** into the **striker**.



12) Place the **striker** and **spring** in the **bolt**.

13) The **striker** needs to be aligned as shown in **figure 13**



for the **bolt end piece** to be reattached.



**14)** Align the lug on the **bolt end piece** and slide it into the **striker**.



**15)** Push down on the **bolt end piece** and turn it clockwise until it stops.



**16)** **Figure 16** shows the reassembled bolt.

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