

How to: Disassemble and Reassemble the arisaka rifle

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Disassembly Instructions



1) Open the bolt stop as show in **figure 1** and remove the **bolt**.



2) Remove the two screws retaining the **forward barrel bands**.



3) Remove the **stacking rod** by unscrewing it.



4) Slide the **barrel bands** forward of stock.



5) You will not be able to remove the **barrel bands** without removing the **front sight**. Just leave them attached.



6) Remove the screw on the **rear barrel band**.

7) Slide the **rear barrel band**



forward.



8) Remove the **handguard** and set aside.



9) Press on the **magazine release button** inside the **trigger guard** and open the **magazine cover**.



10) **Figure 10** shows the **magazine cover** opened.



11) Remove the **forward trigger guard screw**.



12) Remove the **middle trigger guard screw**.



13) Remove the **rear trigger guard screw**.

14) Remove the **barrel and receiver assembly** from the **stock**. Remove the separate



receiver tang also and set aside.



15) Remove the **trigger guard/magazine assembly** from the **stock**.



16) **Figure 16** shows the **cross pin** in the top of the **trigger assembly** be punched out.



17) **Figure 17** shows the disassembled rifle.

Reassembly Instructions



18) **Figure 18** shows the **trigger assembly** with the **spring** correctly installed.



19) I learned a trick to keep the **trigger assembly** in place while reinstalling the **cross pin**, as shown in **figure 19**.



20) Insert **cross pin** into the **trigger assembly** with punch.

21) Place receiver tang into stock as shown in **figure 21**.



22) Place **barrel and receiver assembly** back into the **rifle stock**, resting on top of the **receiver tang**.



23) Place **screw bushing** back into front **trigger/magazine assembly** retaining hole before reinstalling **trigger/magazine assembly**.



24) Replace **magazine cover** and install **screws**.



25) Tighten **magazine cover screws**.



26) Place the **handguard** back onto **rifle**.



27) Replace the **rear barrel band and screw**.

28) Slide **forward barrel band** back over rifle **stock**.



29) Replace forward barrel band screws and tighten.



30) Reinstall the **stacking rod**.



31) Use a small punch to insert in hole in front of stacking rod and rotate until tight.



32) Slide bolt into receiver while pushing down on the magazine follower.



33) **Figure 33** shows the reassembled **rifle**.



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