



## *Arisaka Type 38 Bolt Disassembly and Reassembly*

*Click on any of the images below to see a larger version of the image.*



### *Disassembly Instructions*

Note that the bolt pictured is a Type 99 bolt, but the instructions are identical.



1) **Figure 1** shows a typical Type 99 bolt.



2) Push in on the **bolt end piece** and turn it clockwise until it stops.



3) Pull the **bolt end piece** off of the bolt.



4) Pull pull the **striker** and **spring** out of the **bolt**.



5) Set the **striker** and **spring** a side.



6) Rotate the the **extractor** on the **bolt** until it is out of the groove.



7) Slide the **extractor** forward on the **bolt** until it is separate.

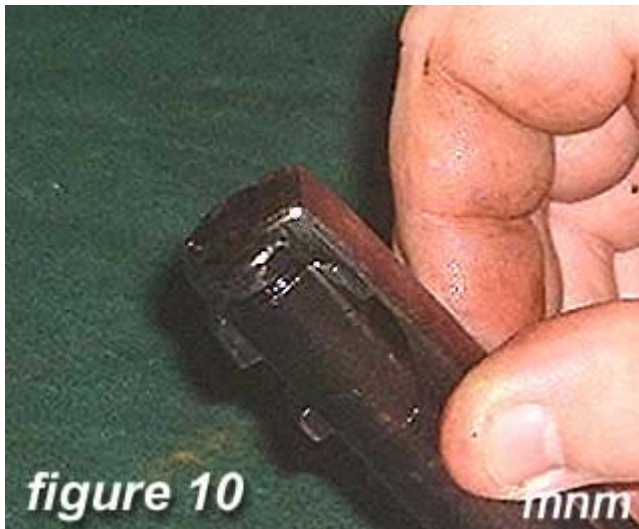


8) Remove the **spring** from the **striker**.

### *Reassembly Instructions*



9) Slide the **extractor** back onto the **mounting ring**.



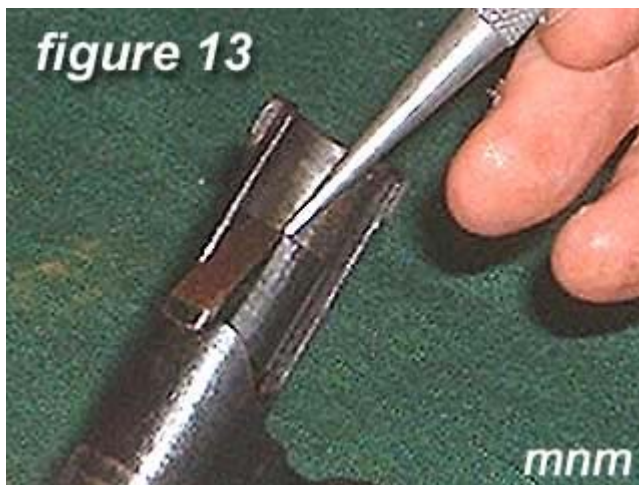
10) Rotate the **extractor** until it rest in the groove on the front of the bolt body.



11) Place the **spring** into the **striker**.



12) Place the **striker** and **spring** in the **bolt**.



**13)** The **striker** needs to be aligned as shown in **figure 13** for the **bolt end piece** to be reattached.



**14)** Align the lug on the **bolt end piece** and slide it into the **striker**.



**15)** Push down on the **bolt end piece** and turn it counter-clockwise until it stops.



**16)** Figure 16 shows the reassembled bolt.

Copyright 2003, 2004 © Jamie Mangrum