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NOTE
The launcher thread is right-hand side (normal). Lefty-loosey, righty-tighty!



Step 1. Punch-out the retaining pin from the grenade launcher using the 3/32" steel punch pin.

Step 2. Disassemble the carbine (*for detailed disassembly instructions click [here](#)*), including the gas tube, and place the barreled receiver into a vise. Pad the vise jaws with wood to avoid marring. Make sure that the

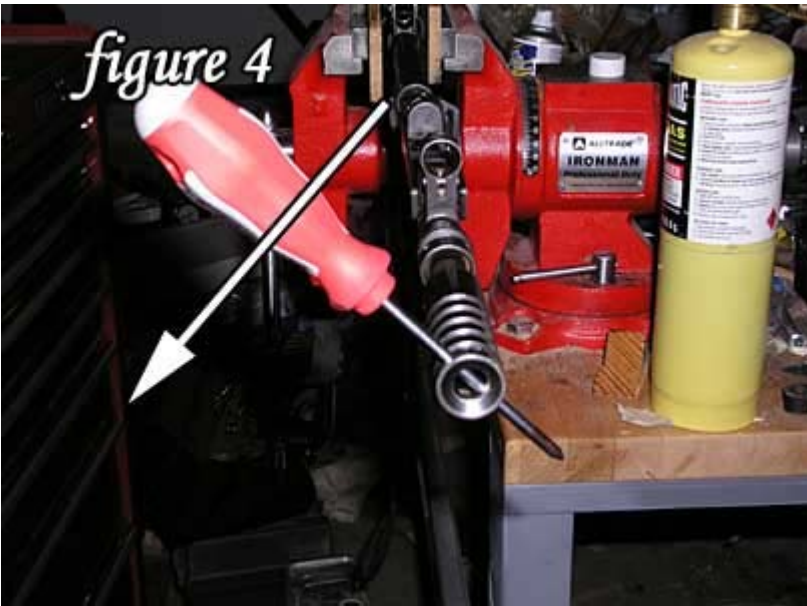
front section of the receiver, into which barrel is screwed in (red circle), is inside the jaws. Otherwise, you may bend the receiver!



Step 3. Use a propane torch to heat up the bottom of the launcher (section without grooves, red circle). Move the flame around the launcher, but avoid heating the barrel. 30 seconds or so is all what is needed.

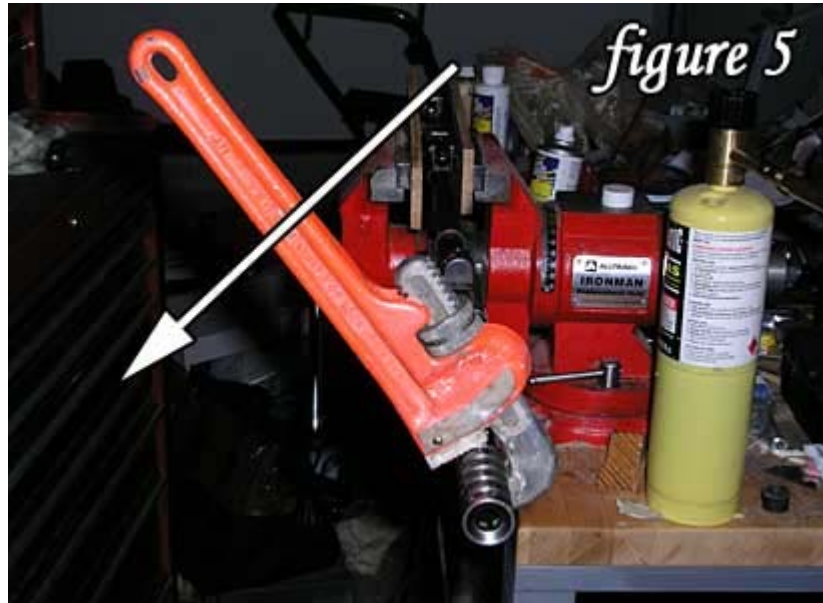
Step 4. With muzzle pointed toward you, place the Phillips screwdriver through the holes and turn counter-clockwise (*lefty-loosey!*). If your launcher is newer, non-ported type, you must use tool like pipe wrench. If that does not work, use pipe wrench, place it across the launcher and turn counter-clockwise.

After 1/3 turn the launcher will loosen up and can be



unscrewed by hand. (*In a glove! It is HOT!*).

You do not want to bend the barrel, so hold the launcher (*HOT!*) or the barrel with your other hand to avoid axial flexing. (*The radial flexing produced by wrench torque is perfectly OK!*). To make it easier, place the wrench handle horizontally, parallel to the floor. That will produce the maximum torque. If you do not have gloves, insert the piece of hardwood or some round tool into the launcher (*without touching the muzzle!*) and hold it while applying force to the wrench handle. That way you assure that no barrel bending will occur.



Step 5. This is how the final result should look like:

figure 6



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