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Loading



Place rifle with muzzle pointing in safe direction.

Open bolt and pull to rear of receiver.



Insert 5 or less rounds into magazine as shown in **Loading Single Rounds - Loading 2** . Close bolt (this action chambers first round into the chamber) and engage safety.

Unloading



Place the rifle's safety on. Turn rifle over. Take a round or other blunt tool and insert it into the magazine release catch as shown in **Unloading 1**.



While depressing release, slide magazine cover towards trigger guard as shown in **Unloading 2**.



Release magazine door as shown in **Unloading 3**.



Allow all rounds in magazine to fall away from magazine.

Safety Operation



Safety 1 shows the Mauser safety in the off position.

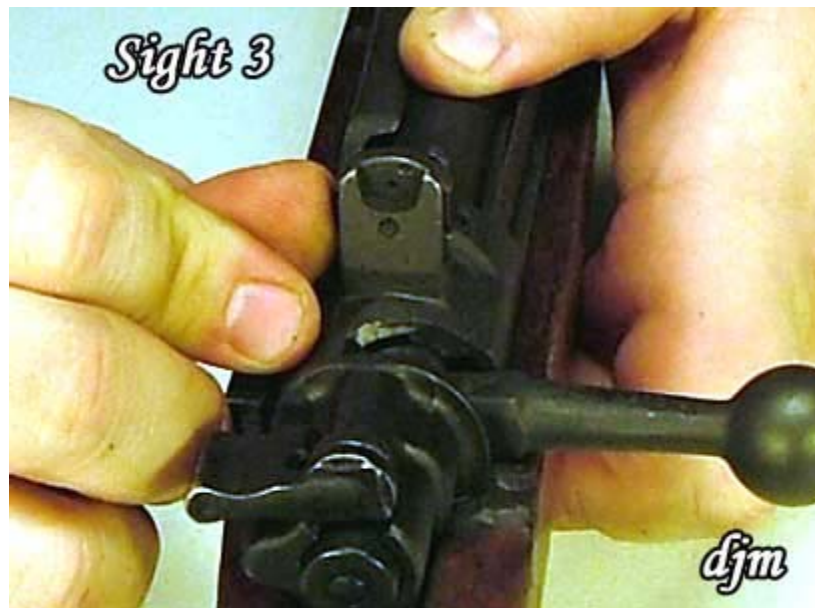


Safety 2 shows the Mauser in the middle position. This position allows for the opening of the bolt - but does not allow for the trigger to be pulled.



Safety 3 shows the Mauser in the far right - "Safety On" position. This position does not allow you to open the bolt or pull the trigger.
Sights





The rear sight has a dial selector that allows for the choice of apertures for 200, 300 and 400 meters as well as an open "V" notch for 100m. Interestingly, the choice of which distance aperture to use does not change the diameter of the hole, rather it moves the hole either up or down according to distance. Starting with the sight at the "V" notch (100m) position (**Sight 1**), turning the sight counterclockwise one notch goes to the 200m aperture (**Sight 2**), turn it again counterclockwise and you go to the 300m aperture. If you turn the sight back to the "V" notch and then turn it clockwise, you get to the 400m apertures (**Sight 3**).



The front sight is a pointed post, much like the original AR-15 sights. The interesting thing about the front sight is that it is eccentric in nature, that is, as you screw it up or down it also moves left or right. The post is off set to one side of the thread of the screw. A special tool is needed (**Sight 5**) to move the sight which can be gotten from TAPCO.COM. Thus, this rifle can be adjusted coarsely for elevation using the rear sight and then "fine tuned" for

elevation and windage using the more adjustable front sight.



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